

Declaration of Compliance (DoC) for food contact materials (FCM).

All FCM in Denmark must be accompanied by a DoC.

This template for DoC has been prepared by Hørkram Foodservice and covers finished FCM.

The template must be filled in by Hørkram's supplier of FCM.

Documentation for all matters stated in this document must be able to be submitted on request.

Hørkrams item number: All Amefa Stahlwaren items (To be filled in by Hørkram).

This document is filled in for each individual delivered item. If a DoC has not been completed for each item, Annex 1 must be completed. **See below Annex 2**

Date of declaration: 19.09.2022

It is the supplier's responsibility to update the declaration when changes occur that are relevant to the finished FCM or at least every two years.

Name and address of Hørkram's supplier of FCM, who fills out this DoC.

Straussplatz 3
42697 Solingen
Germany

Supplier's item number: All Amefa Stahlwaren items Name of FCM: All Amefa Stahlwaren items

Description: Stainless Steel Cutlery (lid, coffee pot, bowl, etc.)

What type of FCM is this (tick below):

- ☐ Paper and board
- ☐ Plastic and recycled plastic
- ☐ Foil of cellulose regenerates
- ☐ Ceramic and enameled objects, porcelain and faience as well as glassware
- ☒ Metal
- ☐ Other type; specify the type: _____

Is it a combination of materials specify which types: _____

Which types of food is the product suitable to come into contact with?:

- ☒ All types of foodstuffs
- ☐ Only these types of foodstuffs: _____

Are there any special instructions for storing the product?

☐ Yes ☒ No

☐ If yes, describe here: _____

All FCM:

The points below are confirmed by marking in the box on the left.

The product is in accordance with EU Regulations:

☒ 1935/2004/EC¹ ☒ 2023/2006/EC²

☒ The food contact material does not release vinyl chloride (detection limit: 0.01 mg / kg)³.

Specify specifications for the use of the material or object, e.g.:

1. The product is suitable for food contact in the following combination(s) of time and temperature:

No restrictions

2. What kinds of tests have been performed to determine that the material or object complies with applicable requirements?

Migration testing
Material analysis
Sensory test

¹ Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, as amended.

² Commission Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food, as amended.

³ Requirement in the Danish Executive Order no. 681 of 25/05/2020 on food contact materials and on provisions for penalties for breaches of related EU legislation, §10.

3. The product is suitable for:

- ☒ Dishwasher
- ☐ Microwave
- ☐ Oven
- ☐ Other: _____

In addition, the product meets the conditions filled out below.

The points below are confirmed by marking in the box on the left.

Paper and board:

- ☒ The product is produced without the use of per- and polyfluorinated alkylated substances (PFAS).
- ☐ If PFAS has been used in the production of the product, a functional barrier has been used, thus avoiding migration of the substances to the food. It must be possible to document this on request.

Plastic and recycled plastic:

- ☐ The product contains dual use additives (additives subject to food-related restriction). Contamination of food additives is covered by the general requirements of Regulation 1935/2004. If the product contains dual use additives, the supplier must state on request the quantity transferred to the food.
- ☐ The product complies with EU Regulation 10/2011/EC⁴.
- ☐ The product contains a functional plastic barrier. If a functional barrier is used in a multilayer material or a multilayer article, it is confirmed that the material or article meets the requirements of Article 13, no. 2, 3 and 4, or Article 14, no. 2 and 3 of Regulation (EC) No 10/2011.
- ☐ The product contains substances with specific restrictions. The supplier must have adequate information on the substances or their degradation products used, for which restrictions and / or specifications are laid down in Annexes I and II to Regulation (EC) No 10/2011.
- ☐ The product contains fillers which are included in the positive list in Regulation 10/2011.
- ☐ The product is made from recycled plastic. In this case, the product complies with EU Regulation 282/2008/EC⁵.

Is the product manufactured using additives which are solely used as surface biocides, and which are intended to remain in the finished article or the finished material?

- ☐ Yes ☒ No
- ☐ If yes, we hereby confirm that only biocides mentioned in appendix 2 have been used, and only with restrictions and/or specifications listed in the appendix⁶.

Foil of cellulose regenerates

- ☐ The product is manufactured in accordance with EU Regulation 10/2011/EC on plastic materials and articles intended to come into contact with food.
- ☐ Foil of cellulose regenerates is exclusively made of the substances or groups of substances that are listed in appendix 3 of the Danish Executive Order no. 681 of 25/05/2020 on food contact materials and on provisions for penalties for breaches of related EU legislation, and only under the stated conditions in the appendix.

⁴ Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, as amended.

⁵ Commission Regulation (EC) No 282/2008 of 27 March 2008 on recycled plastic materials and articles intended to come into contact with foods and amending Regulation (EC) No 2023/2006, as amended.

⁶ Requirements in the Danish Executive Order no. 681 of 25/05/2020 on food contact materials and on provisions for penalties for breaches of related EU legislation, §9. Annex 2.

Ceramic and enameled objects, porcelain and faience as well as glassware

- ☐ The product is manufactured in accordance with Council Directive 84/500/EEC⁷.
- ☐ The product complies with the following limit values from the Danish Executive Order no. 681 of 25/05/2020 on food contact materials and on provisions for penalties for breaches of related EU legislation, for release of lead and cadmium:

Classification:	Pb	Cd
Category 1: <ul style="list-style-type: none"> Articles which cannot be filled Articles which can be filled, with an internal depth, measured from the lowest point to the horizontal plane of the upper rim, that does not exceed than 25 mm. (flat goods) Articles intended for drinking (mouth rim only)* 	0,8 mg/dm ²	0,07 mg/dm ²
Category 2: <ul style="list-style-type: none"> All articles which can be filled (except from flat goods (cat. 1, pt. 2))* 	4,0 mg/l	0,3 mg/l
Category 3: <ul style="list-style-type: none"> Sauce pans and frying pans Packaging and storage vessels having a capacity of more than 3 liters 	1,5 mg/l	0,1 mg/l

*Mugs and similar articles intended for drinking must comply with both the requirements of category 1 for transfer from the mouth rim, and the requirements of category 2 for the rest of the article.

Metal

Are varnishes and surface treatment agents manufactured with bisphenol A?

- ☐ Yes ☒ No
- ☐ If yes, we hereby confirm that varnishes and coatings made with bisphenol A complies with the requirements of Commission Regulation 2018/213 on the use of bisphenol A in varnishes and coatings intended to come into contact with food⁸.

⁷ COUNCIL DIRECTIVE 84/500/EEC of 15 October 1984 on the approximation of the laws of the Member States relating to ceramic articles intended to come into contact with foodstuffs, as amended.

⁸ Commission Regulation (EU) 2018/213 of 12 February 2018 on the use of bisphenol A in varnishes and coatings intended to come into contact with food and amending Regulation (EU) No 10/2011 as regards the use of that substance in plastic food contact materials as amended.

Additional information

The declaration has been prepared by Hørkram's supplier and is considered to be true at the time of issue. The Declaration of Compliance is indicative and valid for the product when used under normal and foreseeable conditions in accordance with the mentioned indicative contact, temperature, and time limits.

Filled in by (function, name, signature):

Group Quality Manager, Dr. Michel Mamrot



Annex 1: See below Annex 2

[illegible]

Annex 2:

PM/REF-nr.	CAS nr.	Kemisk betegnelse	Restriktioner og/eller specifikationer
86432/40	-	Silver-containing glass (silver-magnesium-aluminum-sodium-phosphate-silicate-borate), silver content less than 0,5%	SML = 0,05 mg Ag/kg
86432/60	-	Silver-containing glass (silver-magnesium-sodium-phosphate), silver content less than 3%	SML = 0,05 mg Ag/kg
86434	-	Silver sodium hydrogen zirconium phosphate	SML = 0,05 mg Ag/kg
86437	-	Silver Zeolite A (silver zinc sodium ammonium aluminum silicate), silver content 2-5%	SML = 0,05 mg Ag/kg
86437/50	-	Silver-zinc-aluminum-boron-phosphate glass, mixed with 5-20% barium sulphate, silver content 0.35-0.6%	SML = 0,05 mg Ag/kg
86438	-	Silver zinc zeolite A (silver zinc sodium aluminum silicate calcium metaphosphate), silver content 1-1.6%	SML = 0,05 mg Ag/kg
86438/50	-	Silver zinc zeolite A (silver-zinc sodium magnesium aluminum silicate calcium phosphate), silver content 0.34-0.54	SML = 0,05 mg Ag/kg
86430	-	20% (w / w) silver chloride, layered on 80% (w / w) titanium oxide	SML = 0,05 mg Ag/kg
86432	-	Silver-containing glass (silver-magnesium-calcium-phosphate-borate)	SML = 0,05 mg Ag/kg

Annex 1:		
Article number	Description	Hørkram article number
1170ZTB000305	Menümesser Mono rfr. PVD schwarz	16814721
1170ZTB000320	Menügabel 18/10 PVD schwarz	16814752
1170ZTB000325	Menülöffel 18/10 PVD schwarz	16814790
1170ZTB000375	Kaffeelöffel 18/10 PVD schwarz	16814912
1170ZTB000390	Kuchengabel 18/10 PVD schwarz	16814967
1316X3B000320	Menügabel 18/10 Base Elements	18440652
131900B000241	Buffet Portionsvorleger - 50ml	11109273
131900B000243	Buffet Wender/Heber	11109310
131900B000244	Buffet Chafing-Löffel geschlossen - 50ml	11109327
131900B000245	Buffet Chafing-Löffel geschlitzt	11109341
131900B000246	Bratengabel 31 cm	11109365
131900B000247	Aufschnittgabel 18 cm	11109372
131900B000248	Buffet Salatlöffel groß - 25ml	11109389
131900B000250	Buffet Servierlöffel - 25ml	11109419
131900B000254	Buffet Saucenlöffel - 35ml	11352563
131900B000255	Tortenheber groß	11352549
131900B000257	Buffet Spaghettilöffel	11807353
131900B000258	Buffet Servierzange klein	11807360
1319AEB000240	Vorleger 31 cm PVD Kupfer	17382403
1319AEB000241	Portionsvorleger PVD Kupfer	17382380
1319AEB000244	Chafing Dish Löffel geschlossen PVD Kupfer	17382403
1319AEB000245	Chafing Dish Löffel geschlitzt PVD Kupfer	17382427
1319AEB000250	Servierlöffel PVD Kupfer	17382434
1319ATB000241	Portionsvorleger PVD Schwarz	17382441
1319ATB000244	Chafing Dish Löffel geschlossen PVD Schwarz	17382489
1319ATB000245	Chafing Dish Löffel geschlitzt PVD Schwarz	17382519
1319ATB000250	Servierlöffel PVD Schwarz	17382540
1319ATB000258	Servierzange klein PVD Schwarz	17650915
182400B000305	Menümesser Mono rfr.	10950081
182400B000315	Steakmesser rfr.	10950173
182400B000320	Menügabel 18/10	10950111
182400B000325	Menülöffel 18/10	10950104
182400B000335	Dessertmesser rfr.	10950142
182400B000340	Dessertgabel 18/10	10950166
182400B000345	Dessertlöffel 18/10	10950159
182400B000375	Kaffeelöffel 18/10	10950128
182400B000380	Espressolöffel 18/10	10991299
182400B000390	Kuchengabel 18/10	10950135
182400B000400	Latte Macchiato Löffel 17 cm 18/10	10991312
182400B000403	Longdrinklöffel 22 cm, 18/10	12166572
182400B000410	Fischmesser 18/10	10950180
182400B000415	Fischgabel 18/10	10991305
182400B000425	Suppenschöpfer 18/10	13191238
182400B000430	Saucenlöffel 18/10	13191245
182400B000448	Salatgabel groß 18/10	13191252
182400B000453	Salat-/Servierlöffel groß 18/10	13191269
182400B000455	Tortenheber 18/10	13191276

182400B000464	Eisschaufel 18/10 VPE 12 Stk.	10950197
182400B000476	Aufschnittgabel groß 18/10	13191283
183500B000305	Menümesser Mono rfr.	11307358
183500B000320	Menügabel rfr.	11307372
183500B000325	Menülöffel rfr.	11307365
183500B000375	Kaffeelöffel rfr.	11307389
183500B000390	Kuchengabel rfr.	11307396
192300B000305	Menümesser Mono rfr.	18440638
192300B000320	Menügabel 18/10	18440652
192300B000375	Kaffeelöffel 18/10	18440744
192300B000390	Kuchengabel 18/10	18440751
192400B000305	Menümesser Mono rfr.	16890589
192400B000320	Menügabel 18/10	16890640
192400B000325	Menülöffel 18/10	16890701
192400B000340	Dessertgabel 18/10	16890749
192400B000345	Dessertlöffel 18/10	16890763
192400B000375	Kaffeelöffel 18/10	17031462
192400B000390	Kuchengabel 18/10	17176521
237400B000425	Suppenschöpfer rfr.	10950326
237400B000435	Gemüse/Servierlöffel rfr.	10950340
237400B000455	Tortenheber rfr. (2390/4020) VPE 12	10950364
239000B000339	Messer rfr.	10511893
239000B000340	Gabel rfr.	10512098
239000B000345	Löffel rfr.	10512104
239000B000375	Kaffeelöffel rfr.	10512111
239000B000390	Kuchengabel rfr.	10454855
245000B000305	Menümesser Mono rfr.	12166435
245000B000320	Menügabel 18/0	12166459
245000B000325	Menülöffel 18/0	12166442
245000B000375	Kaffeelöffel 18/0	12166466
245000B000390	Kuchengabel 18/0	12166473
252000B000113	ROYAL STEAK Steakmesser holz mit Wellenschliff	15207517
705000B000315	Steakmesser	15972217
705000B000371	Steakgabel	15972224
806000B000301	Menümesser Hohlheft 18/10	13176082
806000B000320	Menügabel 18/10	13176099
806000B000325	Menülöffel 18/10	13176112
806000B000345	Dessertlöffel 18/10	13176211
806000B000375	Kaffeelöffel 18/10	13176129
844024B000305	Menümesser rfr. Vintage	16074446
844024B000320	Menügabel 18/10 Vintage	16074477
844024B000325	Menülöffel 18/10 Vintage	16074514
844024B000335	Dessertmesser rfr. Vintage	16239654
844024B000340	Dessertgabel 18/10 Vintage	16239678
844024B000345	Dessertlöffel 18/10 Vintage	16239692
844024B000375	Kaffeelöffel 18/10 Vintage	16074569
844024B000380	Espressolöffel 18/10 Vintage	16239715
844024B000390	Kuchengabel 18/10 Vintage	16074606
906500B000305	Menümesser Mono rfr.	20176570
906500B000315	Steakmesser Mono rfr.	16253544

906500B000320	Menügabel 18/10	20176587
906500B000325	Menülöffel 18/10	20176594
906500B000335	Dessertmesser Mono rfr.	16253551
906500B000340	Dessertgabel 18/10	16253575
906500B000345	Dessertlöffel 18/10	16253599
906500B000375	Kaffeelöffel 18/10	20176600
906500B000380	Moccalöffel 18/10	16253605
906500B000390	Kuchengabel 18/10	20176617